

**Part Number: 08471-35800**

**NOTE:** Part number of this accessory may not be the same as the part number shown.

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Armrest
2	1	Hardware Bag
3	1	Instruction Sheet

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1	1	Bushing
2	1	Bolt
3	1	Cap

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Conflicts**

--

**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
Blankets	
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
Socket	14mm
Ratchet	
Torque Wrench	50 lbs-ft
Nylon Removal Tool	e.g. e.g. Panel Pry Tool #1 Toyota SST # 00002-06001-01
<b>Special Chemicals</b>	<b>Notes</b>
None	

**General Applicability**

--

**Recommended Sequence of Application**

Item #	Accessory
1	
2	
3	

\*Mandatory

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

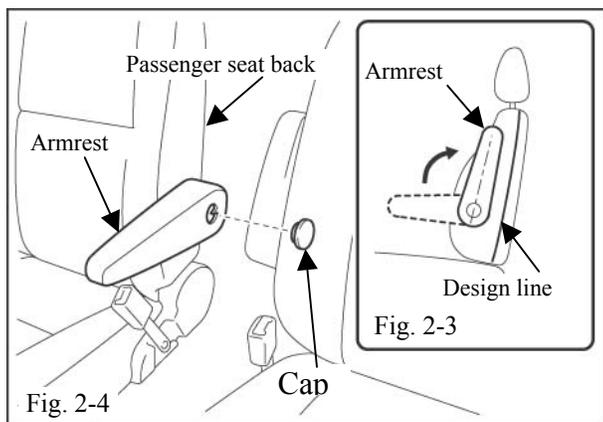
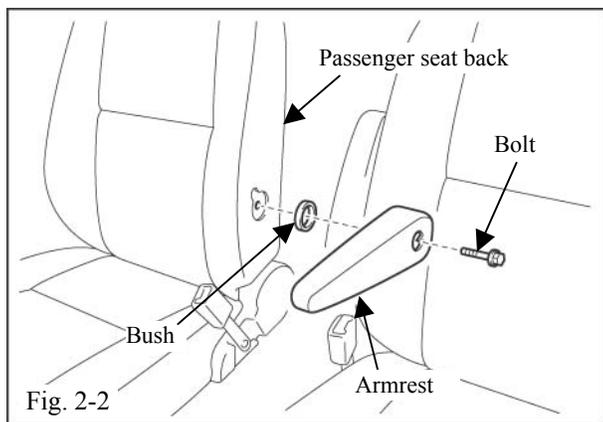
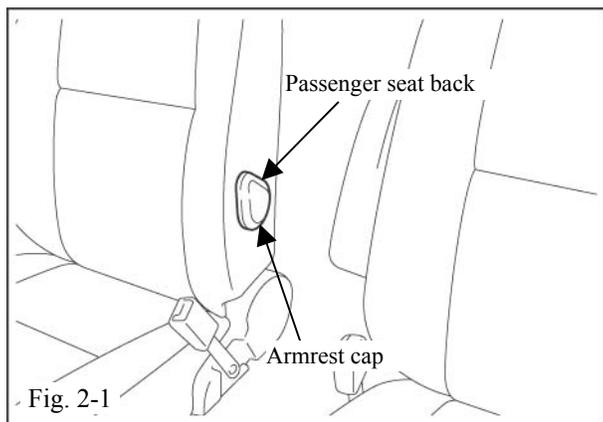
Please see your Toyota dealer for a copy of this document.

**1. Vehicle Preparation.**

-  (a) Open package and check for damage and content.
-  (b) Apply vehicle protection to front seats.

**2. Install Armrest.**

- (a) Using a non-scratch pry tool, remove the access cover from the passenger side seat back and discard. (Fig. 2-1)
-  (b) Prepare the armrest.
  - (1) Insert bolt into armrest. (Fig. 2-2)
  - (2) Install bushing to inside of armrest.
- (c) Check armrest orientation.
  - (1) Insert the square post of the armrest into the square hole in the seat back.
  - (2) The armrest should rotate from horizontal to vertical. If not, re-orient the armrest. (Fig. 2.3)
- (d) Tighten bolt and torque to 28 lbs-ft.
- (e) Install cap. Fig. 2-4



Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

- Armrest installation
-   Armrest installation angle
- Vehicle condition

Secure tightening with the bolts

Appropriate installation angle

Damage and dirt